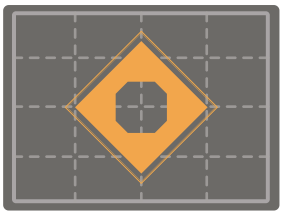
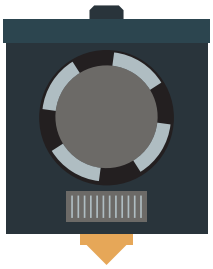
# Better prints



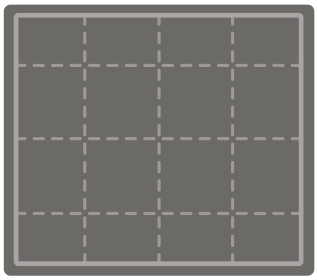
## Watch the first layer

A good first layer has flat, even lines that touch. If it doesn't stick, stop the print and ask for help.



## Keep the nozzle clean

Plastic stuck on the nozzle causes blobs and strings. Clean it while it is warm.



## Keep the plate clean

Grease and dust stop prints sticking. Wipe the plate with isopropyl alcohol now and then.

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