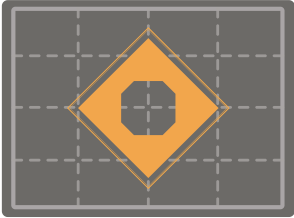


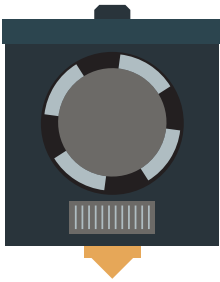


Better prints



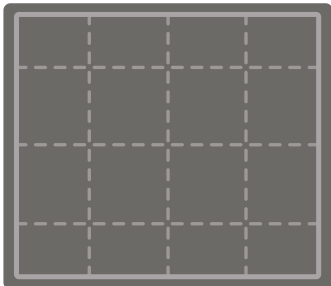
Watch the first layer

A good first layer has flat, even lines that touch. If it doesn't stick, stop the print and ask for help.



Keep the nozzle clean

Plastic stuck on the nozzle causes blobs and strings. Clean it while it is warm.



Keep the plate clean

Grease and dust stop prints sticking. Wipe the plate with isopropyl alcohol now and then.



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